



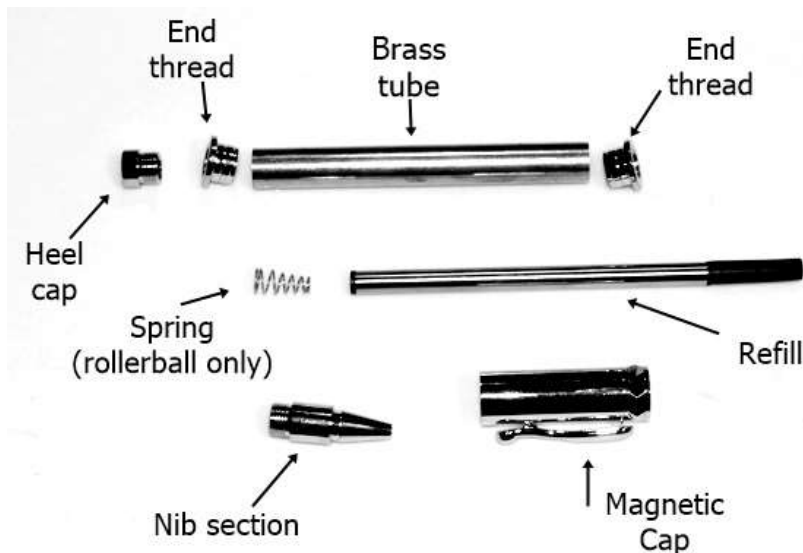
## Brontë Pen Kit Fitting / Assembly Guide

The Brontë pen kit is a premium precision kit – we recommend you read these instructions fully before making your pen

You will need: 10.5mm drill bit (PKR Sie DRL) , a set of Brontë bushings (PKR Brontë BSH)

We recommend using a blank as follows:

20mm x 20mm x 95mm long



1] Drill your blanks using the recommended drill size above, roughen the brass tubes with a little abrasive paper and glue the tube into the blank using your preferred glue

2] Once dry trim off any excess blank using your chosen method (sanding / pen barrel trimmer) ensuring each end is completely flat

3] Insert the bushings onto each end of the prepared blank

4] Mount the blank on the lathe using your preferred method – you can mount on a mandrel or if you prefer to turn between centres use a suitable dead centre at headstock end and live centre at tailstock end

5] Turn and finish your blanks as required.

6] To assemble the kit the carefully press the end threads onto each end of the finished pen body these parts are identical and the nib section and heel cap can be screwed on at either end

7a] For the **rollerball kit** locate the spring into heel cap (wide end towards the heel) and screw into the pen body, remove the cap from the rollerball refill, drop into the pen body and then screw on the nib section. Place the magnetic cap on and the pen is finished

7b] For the **fountain pen kit** – there is no spring required, simply screw on the heel cap and the nib section having first fitted your chosen ink supply chamber. Place the magnetic cap on and the pen is finished.